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INSTALLATION INSTRUCTION

FOR

KTM DUKE 125/200 2011-2013

X-55 Exhaust (PART NO.FM3850S)

Tools Needed:

Metric Socket Set
Metric Allen Wrench Set
Metric Combination Wrench Set

Installation Steps:

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning any work. Always wear hand and eye protection and take precautionary measures to avoid injury.

Note: Read through all instructions before beginning installation.

1: Remove original exhaust, do not remove the front pipe from cylinder head. See fig 1&2

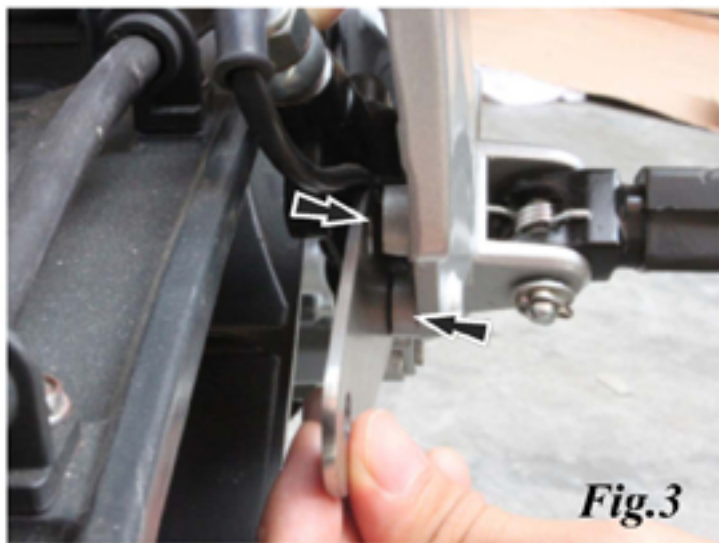
2: Remove original join gasket from front pipe, this gasket is not required for installing the IXIL exhaust. See fig 2

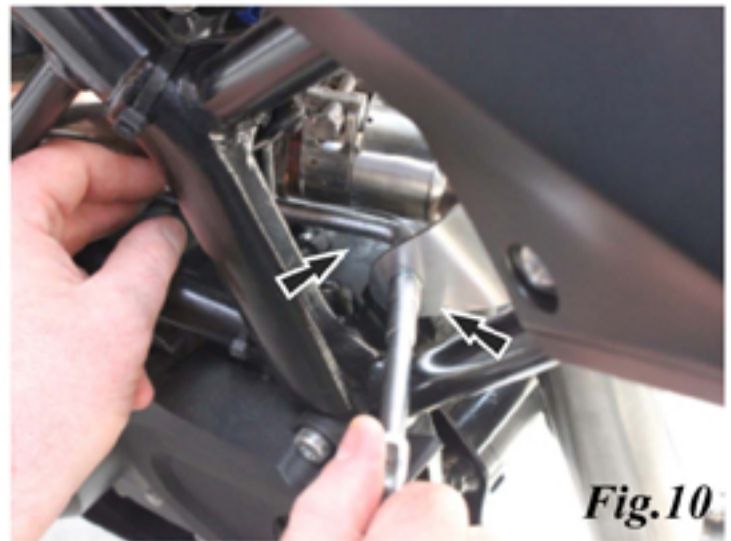
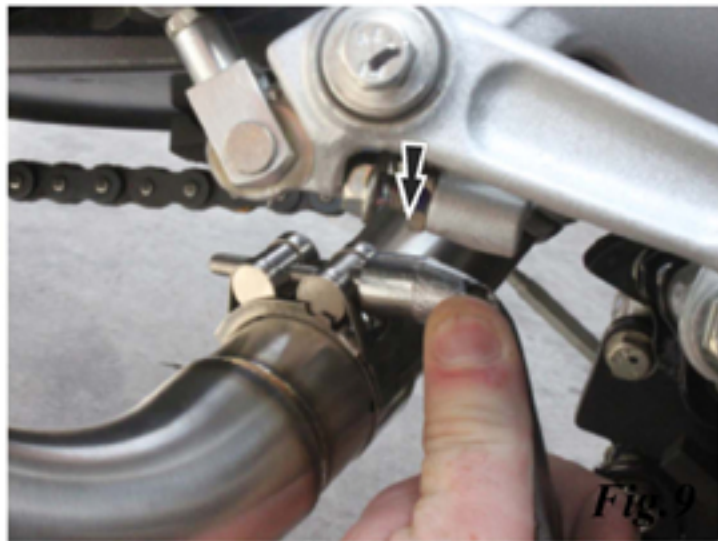
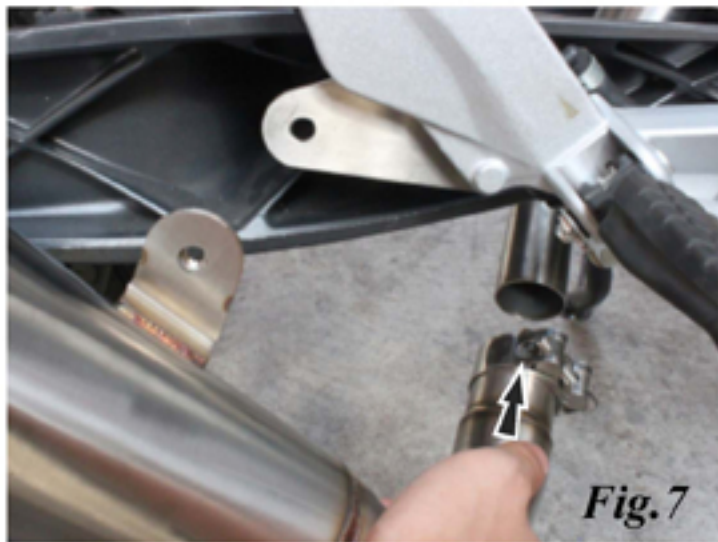
3: Remove securing bolts from Rear Brake Master Cylinder, fit support as shown between footpeg bracket and Master Cylinder, reinstall securing bolts and tighten firmly. This will be the new mounting support for the IXIL silencer. See figs 3&4

4: Install mid-pipe and fasteners, do not tighten fasteners at this time. See figs 5&6

5: Align and install Silencer and fasteners including support bolts. See figs 7&8

6: Tighten all fasteners firmly. Be sure to recheck after 100kms. See figs 9&10







IXIL Silencer X-55

Reference: FM3850S-1

Qty: 1



Mid-pipe

Reference: FM3850S-2

Qty: 1



Silencer Support Bracket

Reference: FM3850S-3

Qty: 1



Stainless Pipes Fasteners

Reference: 40-43mm

Qty: 1



Bolt Protector & Bole M8x20mm

Refference: N/A

Qty: 1